

Materials

①

# Properties, usage, manufacturing, etc ... of

- Bricks / Blocks
- sand [as F.A]
- cement } as binding material
- Lime }
- Water Mortar [~~as~~ paste of F.A + cement + water]

Concrete - f (C.A + F.A + cement + water)

Timber -

Plastic -

C.A - brick chips

Stone chips

Binding materials — cement — C.C.

Lime — L.C.

Cement + Rod — R.C.C.

Mortar — cement Mortar (By default)

Lime "

Mud "

# Every binding material on drying shrink.

# ~~flexure~~ Shrinkage Reinforcement use  $\frac{47}{100}$  &  $10$

# Brick # Chips — Not durable

Strength — durability

— economy (utility  $\frac{47}{100}$  &  $10$ )

#  $\frac{47}{100}$  water  $\frac{47}{100}$  and  $\frac{47}{100}$  brick

Chips isn't used.

# structural element —

slab

↓  
Beam

↓  
column

↓  
Footing (pile)

Soil

# soil —  $\left\{ \begin{array}{l} \rightarrow \text{cohesive soil (mortar)} - \text{bonding force} \\ \rightarrow \text{cohesionless soil} \end{array} \right.$   $\frac{47}{100}$  particle  $\frac{47}{100}$   $\frac{47}{100}$  (0.74 mm)

(Individual particles are separated)

BOOK

Building Materials — G. N. S. Chakrabarti

Singh

Material

IK Ramul

Bricks

i) Regular sized Rectangular unit

ii) ...

Ingredients

- i) Silica - 55%
- ii) Al<sub>2</sub>O<sub>3</sub> - 30% <sup>main</sup>
- iii) Lime - 1%

iv) Fe<sub>2</sub>O<sub>3</sub> (MgO & Si) organic matter 1% (periferal) (Not harmful)

Functions of Chief Ingredients

Alumina:

- main constituents of clay

- provides plasticity (cementing property) to earth so that it can be moulded

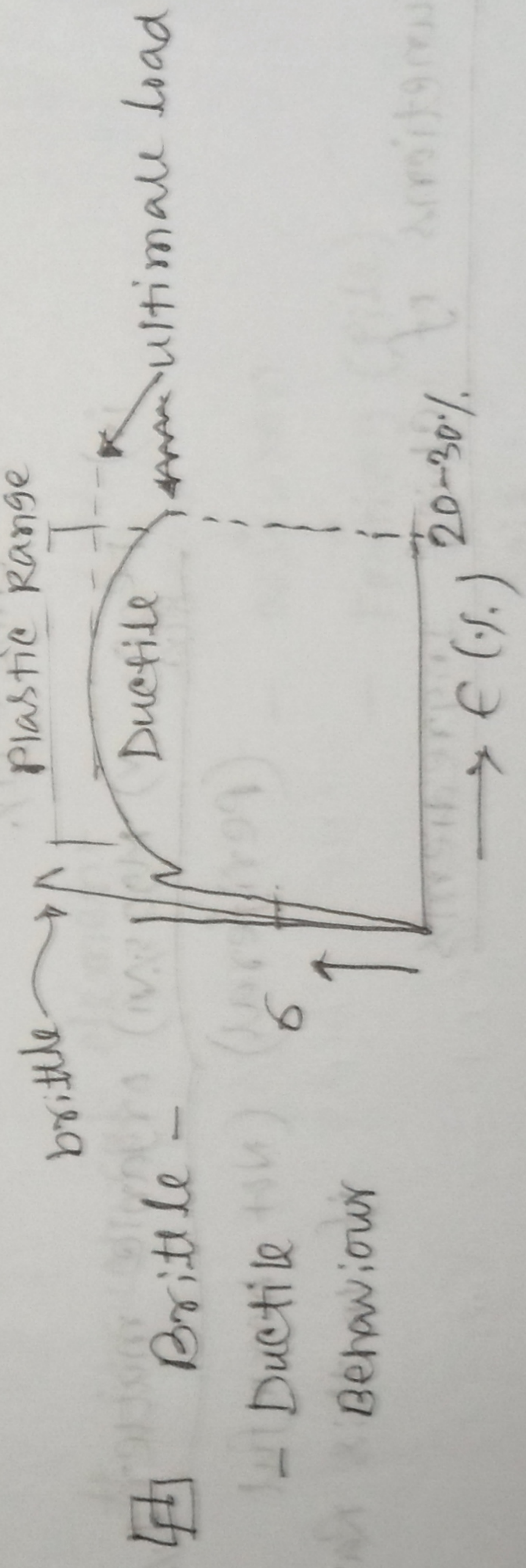
- If it contains excess amount, brick shrink, crack & warp on drying & burning.

shrinkage & temperature Reinforcement (0.0002%)

Silica:

- good bricks contains 50-60%.
- prevents cracking, shrinking & warping
- excess amount destroys cohesion & makes brittle & weak.

☞ Durability of bricks depends largely on proper proportioning of Alumina & silica



☞ Brittle -

Ductile Behaviour

# Ductile Material use area that sufficient warping (k<sub>TF</sub>)

Lime

Lime use with silica melt  
silica melt highly cementitious

1% Lime use

Iron oxide:

Red colour brick

MgO:

Yellow

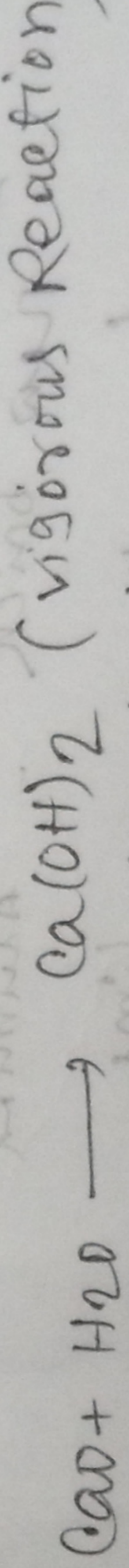
Harmful Ingredients:

Lime, Alkalies

CaCO<sub>3</sub>

↓ (95%)  
Lime  
Air CO<sub>2</sub> ↑  
Heat CaO  
(795%)

Quick lime (very strong Affinity to water)



(Slaking)

(i) volumetric expansion

Quick lime + water { (ii) heat generate

(iii) sound generate

# After slaking — fat lime. (बूरा शीमट)  
(hissing sound)

☐ ASTM D2150 - 1993

BDS 208 - 2002

size - 24 mm x 11.5 mm x 7 mm

# s Grade

A-Grade

B-Grade

( $\leq 10\%$ )

( $\leq 15\%$ )

( $\leq 20\%$ )

Absorption capacity

#

Crushing strength

280

175

140

Mean strength (kg/cm<sup>2</sup>)

245

154

105

Minimum strength

Cementic materials

Alumina

brick

lime

f

(i)

(ii)

(iii)

③

EKRAM SIR

26-05-2012

Manufacture & Preparation of bricks & clay :

④

Source of sand: - Pit sand: ✓

- obtained by forming pits into the soil
- It is sharp, angular porous and free from harmful salts.
- clay & other impurities should be washed and screened before in using engineering purpose.
- Fine pit sand when rubbed between finger, should not leave any stain on it. It indicates the presence of

clay.  
- used for mortars.

River Sand;

- (F) Fine sand - 0.1 ~ 0.5
- (M) median " - 0.8 ~ 1.25
- (C) coarse " - 2.7 ~ 2.9

# Grouting

50% c + 50% m

stone screening

sea sand;

(- # 4 sieve) left / 125 TR

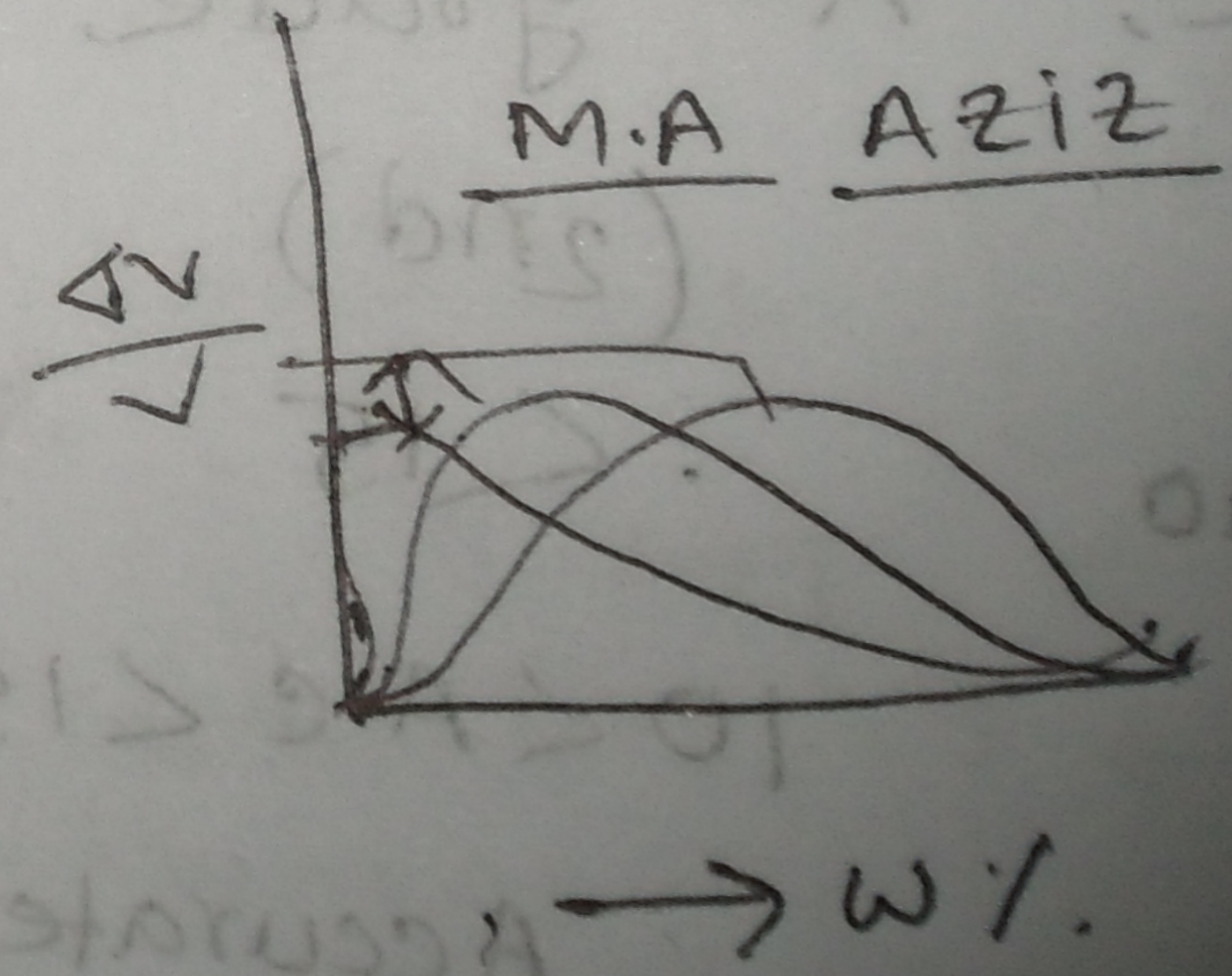
## # Rich mortar:

classification of fineness:

Definition of fineness modulus:

US standard sieves are:

Test for salt:



Test for salt:

5

09-06-12

Biregular

→ w.f.

Mortar: 20 types of mortar:

Non framed structure, Non-framed structure  
Frammed structure, Cement mortar, Mortar 2:1

(column, beam, plinth)

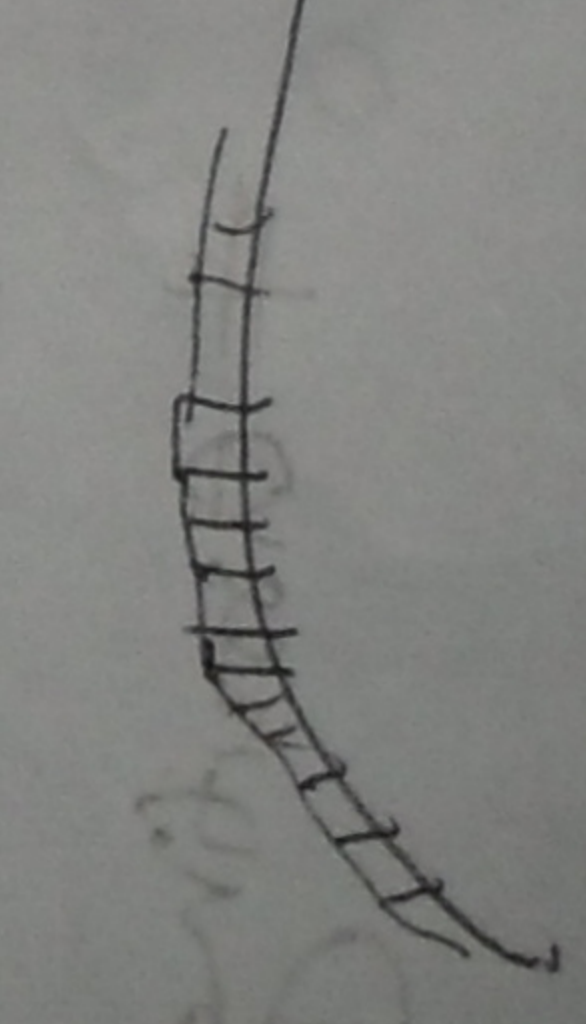
concrete: = cement: FA: CA

Mortar = cement: FA

1:3 ~ 1:4

Lintel is a type of beam above opening.

Lintel bottom layer is brick



→ masonry

→ masonry

Arch wall

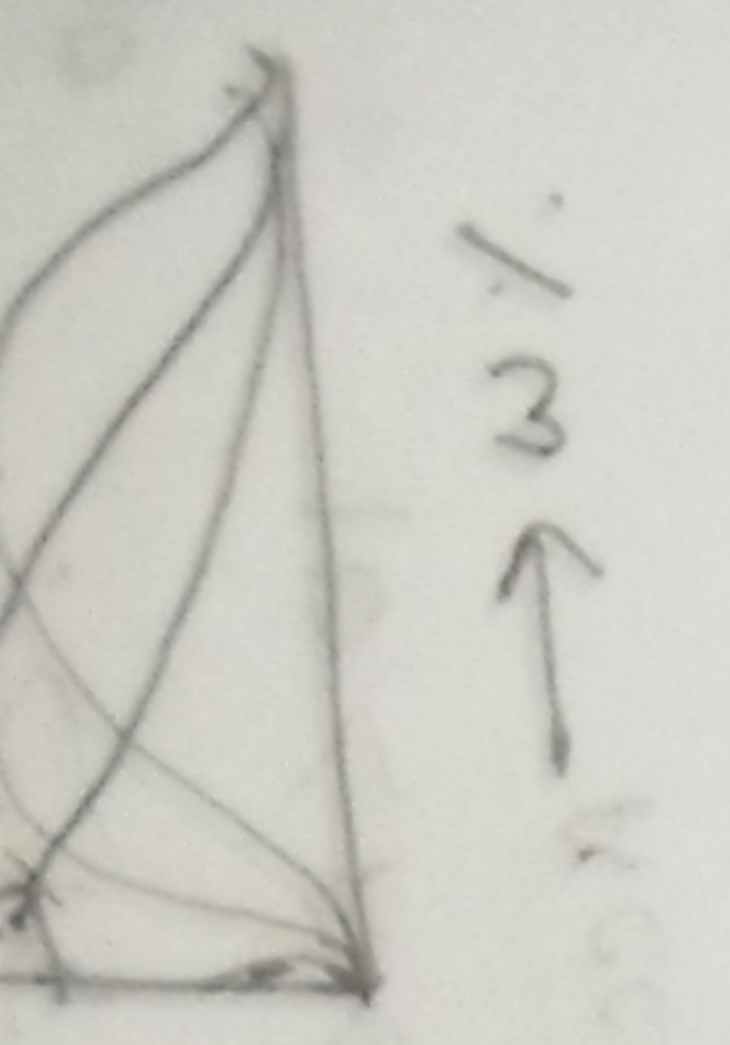
1:3 } plaster work.

1:6 }

Masonry wall & Arch

Arch

Test for salt:



5

09-06-12

09-06-12

Mortar: 20 types of mortar:

20 types of mortar

20 types of mortar

Frammed structure, Non-framed structure

(column, beam, plinth)

concrete: = cement: FA: CA

Mortar = cement: FA

1:3 ~ 1:4

lintel is a type of beam above opening

lintel bottom layer is 20 mm



20 mm

20 mm

Arch wall

1:3

1:6

plaster work

plaster work

masonry wall & Arch

Arch

Arch



Monday  
 Tuesday  
 Wednesday  
 Thursday  
 Friday  
 Saturday  
 Sunday

Portland cement  
 Hydraulic lime  
 Mortar  
 Plaster  
 Concrete

# Clay is responsible for cementic power of lime.

Strength  
 ↑  
 ↓  
 ↑  
 ↓

Hydraulicity is the property of cementic material.

power of setting under water is called hydraulic.

Portland cement (1.5-2.5) Ad 2000 2000  
 [Lime cement also - 2000]

# Preparation cement mortar.  
 1.05 - 50%  
 2.8 " → Around 95%.

# Test for mortars.

special mortars:

Lean or opposite  
↳ 50%

Rich  
↳ floor finish

(CT → seventh week work) (B.P. → 10)

~~30-06-12~~

Lime %

30-06-2012

Lime

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# # fusing agent - cementing material.  $\phi$  100-150mm  
# Aquaculture - Fish and shrimp  
- ditches treatment.

# Soil Stabilization -

# Yellow river - tamed River - Rigida nam  $\phi$  100mm  
Hill top slope  $\phi$  20mm stabilize soil,

$f = \tan \phi$

$\phi \approx 30^\circ$

# Lime treated soil :

cement " " !

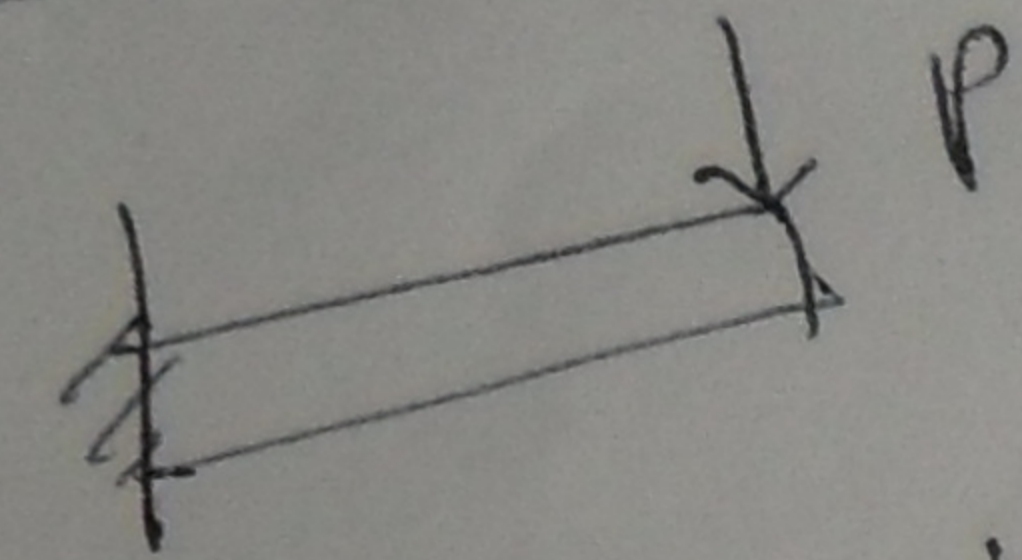
# slacking : heat + sound + volumetric expansion

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07-07-12

শালিহা

portland cement:



Calcareous material:

Difference between cement & Lime; Portland composite cement

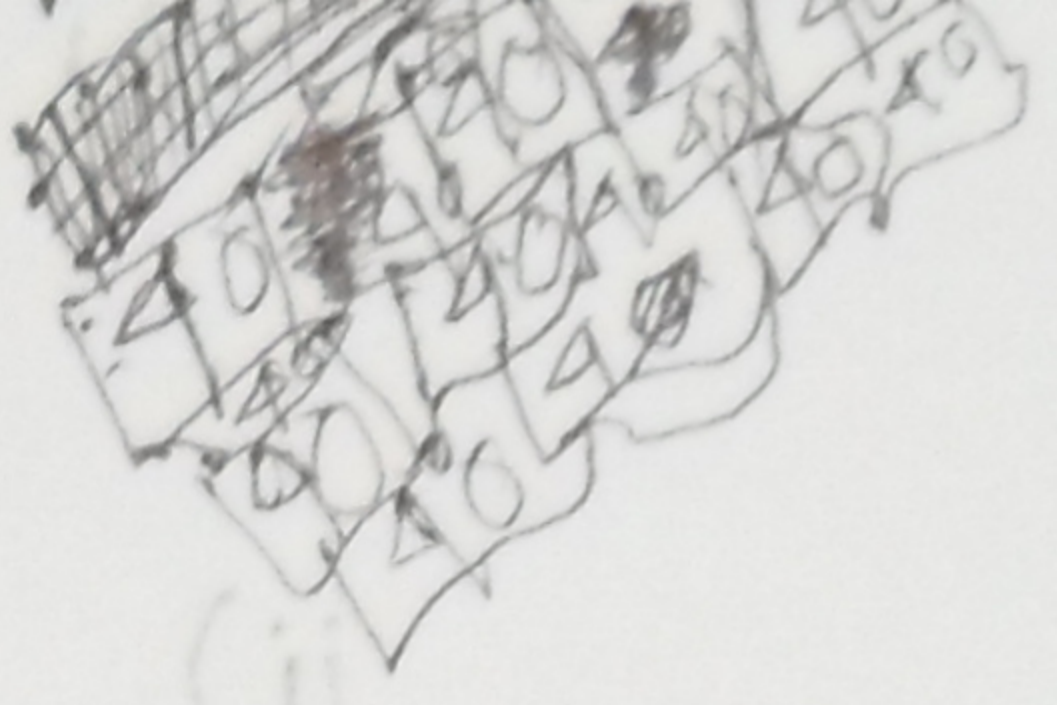
# building এর কনক্রিট casting operation এর মধ্যে পার্থক্য কত? (Difference between concrete casting operation in building)

Hydration rate ↑ curing. C<sub>4</sub>AF > C<sub>3</sub>A > C<sub>3</sub>S > C<sub>2</sub>S  
1-2hr      1-2hr      7 Days 28 Days

setting: C<sub>3</sub>A → 3CaO. Al<sub>2</sub>O<sub>3</sub>  
Hardening: C<sub>3</sub>S, C<sub>2</sub>S, C<sub>4</sub>AF.  
48%      24%

Rapid Hardening;  
mass Concentrations;

Proportioning of cement Ingredients



Mortar

brick wall & arch wall दुर्लभ काम

cement (शुद्धी. मात्र)

- lime → quick lime (95% CaO)
- lime → hydraulic lime (10-25% ad)
- lime → poor lime (>30%)

Adulteration

clay (Alumina, FeO, MgO)

Slaking

Hydraulicity

under water - Piling.