

## Soil compaction

[2019] Compaction - compaction means densification of soil by

removal of air applying mechanical energy.

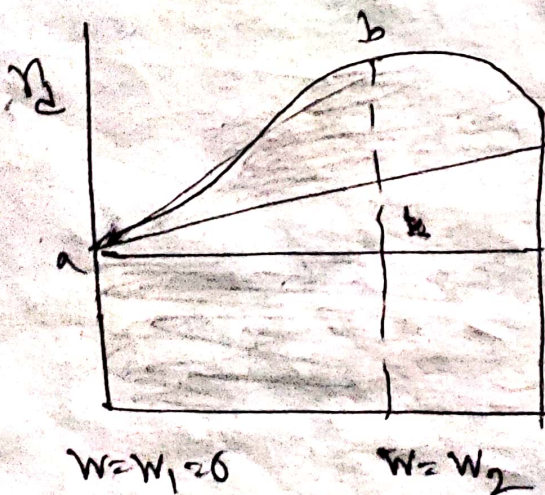
compaction increase the strength characteristics of soil, which increase the bearing of foundations constructed over them.

[15 et]

Field of compaction - (Some work like where compaction is needed)

- ① roads, highway, Railway
- ② Foundation of any structure
- ③ Any earth structure (dam, embankment)
- ④ Any filling works
- ⑤ Runway

### Principle of compaction



When water is added to the soil during compaction, water particle lubricant agent act as lubricant agent particle become slippery and move into densely packed position.

The more water is added, the more soil is compacted. In this way the dry density increases. In that way maximum dry unit weight is gained. Then it is called OMC.

If then more water is added water particles take place between the solid particles. Which decrease the density.

## Compaction parameters

① Max dry density

② OMC  $\rightarrow$  optimum moisture content.

Optimum OMC  $\rightarrow$  [14,7] The moisture content at which the maximum dry unit weight is attained is generally referred to as the OMC.

## Objectives of soil compaction [2017]

Applied to improve the properties of an existing soil or in the process of placing fill.

Main objectives are - to - ~~therefore~~

- ① increase ~~shear stress strength~~ ~~and~~ ~~therefore~~ bearing capacity.
- ② Increase stiffness and therefore reduce future settlement.
- ③ decrease voids ratio and so permeability, thus reducing potential frost heave.

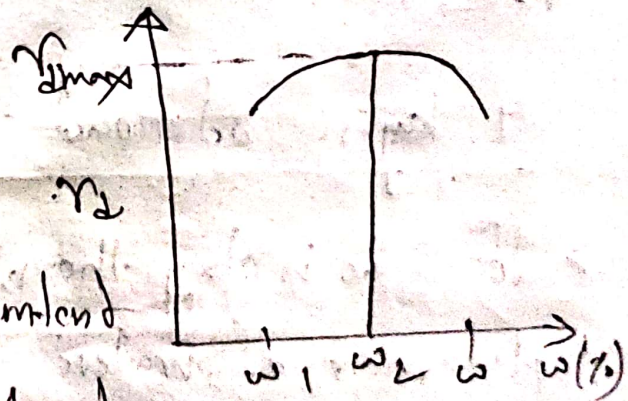
## Explain compaction curve [15]

In standard proctor test, if we plotted  $(\gamma_d)$  vs  $w$  in graph, we can see that,

when the percentage of water content is increased, the value of dry unit weight  $\gamma_d$  also increases.

At one point, for a certain percentage of water content, the dry unit weight ( $\gamma_d$ ) will be maximum.

After this water content, if we increase the percentage of water content, the value of dry unit weight ( $\gamma_d$ ) will decrease.



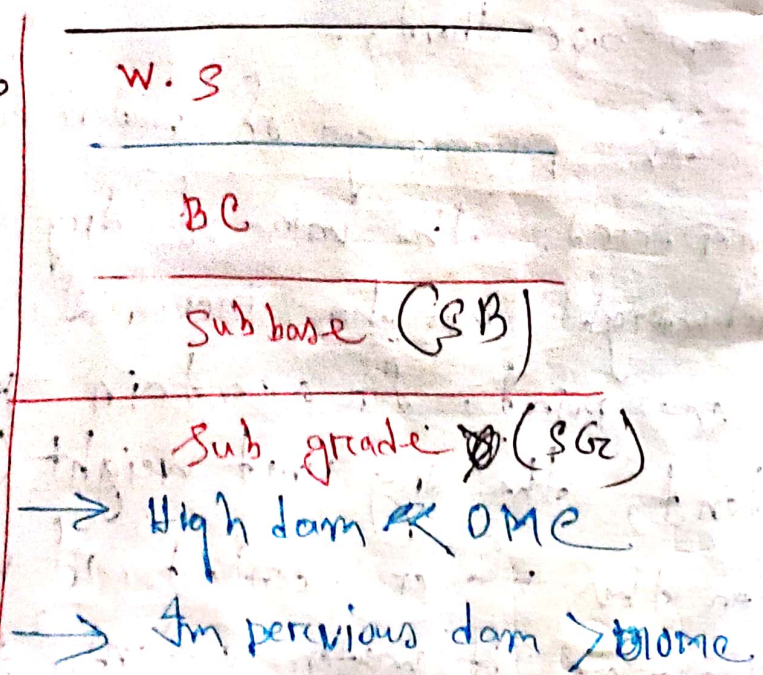
# placement of water content

- The water content used in field compaction is called the placement water content.
- It may be equal to, lower than or higher than the optimum water content determined in the laboratory.

→ Cohesive subgrades under pavement should be preferably be compacted wet of optimum so that they may not exhibit large expansions and swelling pressure on submergence.

## 4 layers of road

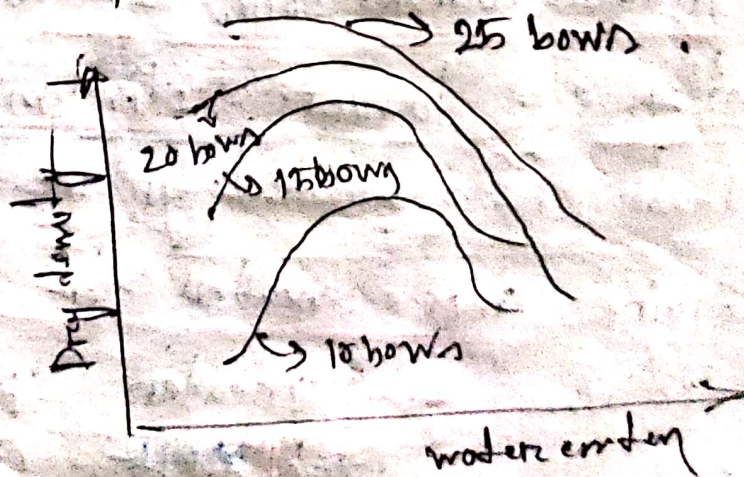
- If S.G. is clay then, placement of water content  $> OMC$
- Highway embankment, placement of water content  $< OMC$
- ~~Dam, if granular soil~~  
~~placement of water content~~



# Factors Affecting compaction [at 16]

① Water content - It has been seen by laboratory experiments that as the water content is increased, the compacted density goes to maximum till max. dry density is achieved. After that if water content is ~~added~~ added more, then the dry density decreases.

② Amount of compaction - The amount of compaction greatly affects the maximum dry density and optimum water content of a given soil. ~~The~~ effect of  $\Rightarrow$  ~~More~~ <sup>increase</sup> compactive energy  $\Rightarrow$  increase  $\Rightarrow$  maximum dry density  $\Rightarrow$  increase compactive energy  $\Rightarrow$  decrease optimum water content.

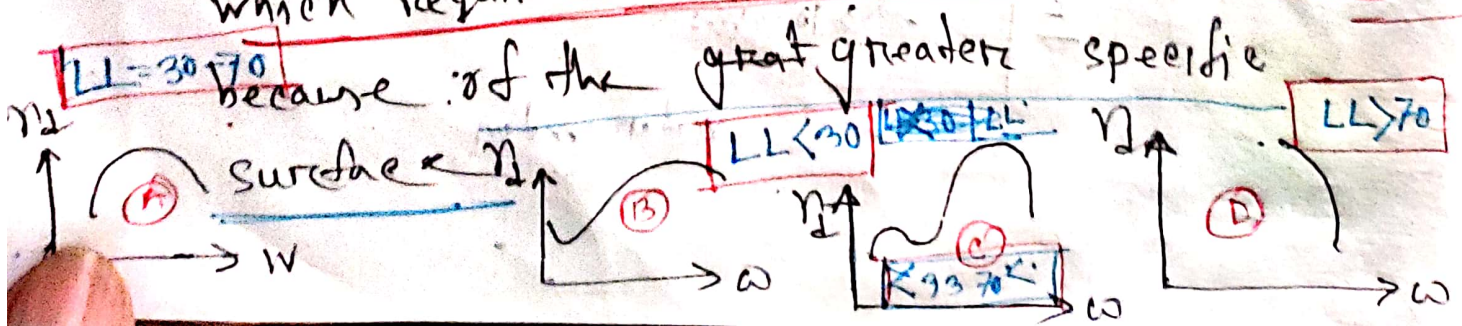


(3) Method of compaction - The <sup>dry</sup> density of soil during compaction depends on -

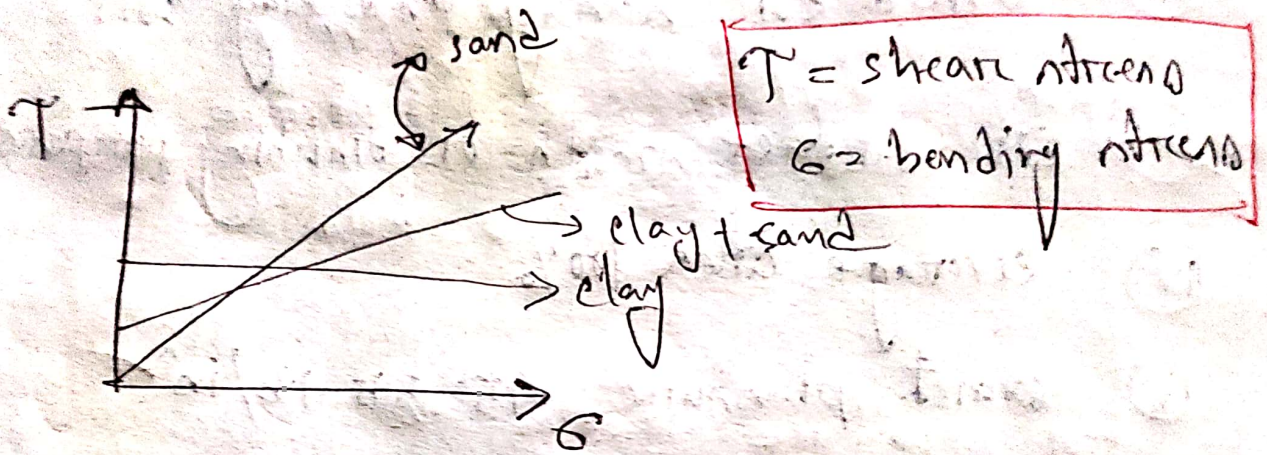
- (1) Weight of the compacting equipment
- (2) The manner of operation such as dynamic or impacted, static, kneading or rolling
- (3) Time and area of contact between the compacting element and the soil.

(4) Type of soil - The ~~maximum~~ maximum dry density achieved corresponding to a given compactive energy largely depends upon the type of soil.

→ Well graded coarse soils attain a much higher density and lower optimum water content, than fine graded, graded soils, which require more water for lubrication



5) Addition of admixture - The compaction properties/ characteristics of a soil can be modified by the numbers of admixtures other than soil material.



## Field compaction

Compaction equipments [ Q. short note (what are the field compaction equipments) ]

- (i) Smooth-wheel rollers (Smooth drum rollers)
- (ii) Pneumatic rubber-tired rollers
- (iii) Sheepfoot rollers
- (iv) Vibratory rollers

## ① Smooth wheel rollers [Short note]

- ① consist with drum
- ② Used for sandy and clay soil
- ③ for surface smooth or finishing purpose
- ④ coverage area 100%
- ⑤ exact pressure 45-55 lb/in<sup>2</sup>

## ② Pneumatic or rubber-tired rollers [Short note]

- ① 4-6 members of rubber tire
- ② for compaction of sandy / (clay soil)
- ③ 72-80% coverage area
- ④ exact pressure 85-100 psi

## ③ Sheepsfoot rollers [Short note]

- ① Drum with projection
- ② 25-85 in<sup>2</sup> area of projection
- ③ compaction of clayey soil
- ④ coverage area 100%
- ⑤ Exact pressure 200-1000 psi

## 9. Vibratory rollers

(i) Load should be passed through the eccentricity of the objects not to the center of gravity.

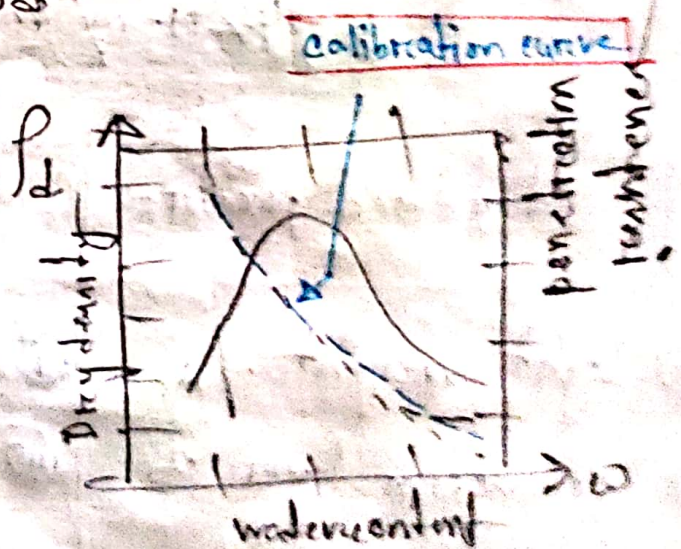
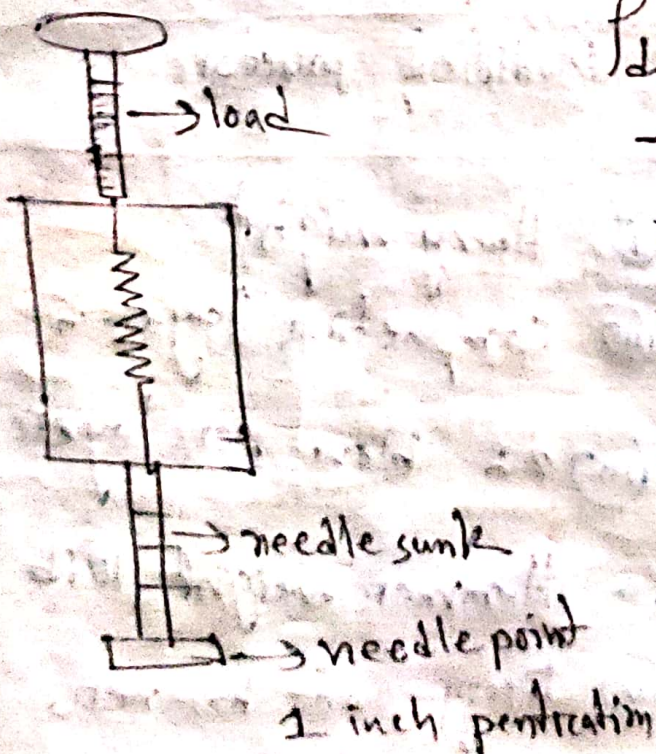
(ii) For compaction of (granular soil) sandy soil.

## Field compaction control

### 2 method

(i) Calcium carbide method

(ii) Proctor needle method



↳ pressure calculation

# Energy of compaction

The compaction energy per unit volume

$$E = \frac{\left( \frac{\text{No. of blows}}{\text{layer}} \right) \times \left( \text{No. of layers} \right) \times \left( \text{Weight of hammer} \right) \times \left( \text{Height of drop} \right)}{\text{Volume of mold}}$$

For standard procedure test

$$E = \frac{25 \times 3 \times \left( \frac{2.5 \times 9.81}{1000} \text{ kN} \right) \times 0.205}{994 \times 10^{-6} \text{ m}^3}$$

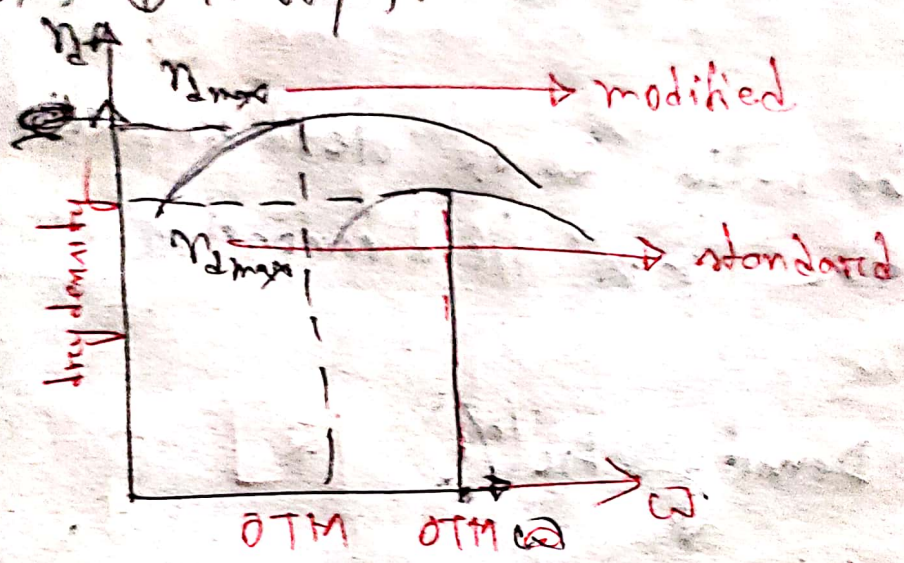
$$= 2.594 \text{ kN-m} / \text{m}^3 \approx 600 \text{ kN-m} / \text{m}^3$$

Standard procedure	Modified procedure
(i) Light weight	(i) Heavy weight
(ii) Compaction layers 3	(ii) Compaction layers 5
(iii) Blow per layer 25	(iii) 25 blow per layer
(iv) Hammer weight = 4.5 lb	(iv) Hammer weight = 10 lb
(v) Drop of hammer = 12" / 3 ft	(v) Drop of hammer = 16" / 1.5 ft

Qualitative diagram of proctor test

→ For Modified proctor test compaction energy  $\Phi$   
 56250 @ 16 ft/ft<sup>3</sup>

→ For standard proctor test compaction energy  $\Phi$   
 12375 @ 16 ft/ft<sup>3</sup>



⇒  $[\rho_d]_{\max}$  modified  $>$   $[\rho_d]_{\max}$  standard

⇒  $[OMC]$  modified  $<$   $[OMC]$  standard

# Specification of compaction

Relative compaction / degree of compaction

$$R(\%) = \frac{\rho_d(\text{field})}{\rho_d(\text{max})} \times 100 \quad [2]$$

→ the ratio of field compaction to the max field compaction

Relative Density,  $D_r(\%)$  [2]

$$\rho_d = \frac{G_s \rho_w}{1+e}$$

$$e = \frac{G_s \rho_w}{\rho_d} - 1$$

$$= \left( \frac{\rho_d(\text{field}) - \rho_d(\text{min})}{\rho_d(\text{max}) - \rho_d(\text{min})} \times \frac{\rho_d(\text{max})}{\rho_d(\text{field})} \right) \times 100$$

$$= \left( \frac{e_{\text{max}} - e}{e_{\text{max}} - e_{\text{min}}} \right) \times 100$$

$$\rho_{d \text{ min}} \rightarrow \rho_{d \text{ max}}$$

$$\rho_{d \text{ max}} \rightarrow \rho_{d \text{ min}}$$

$$R = \frac{R_0}{1 - D_r(1 - R_0)} \quad R_0 = \frac{\rho_{d \text{ min}}}{\rho_{d \text{ max}}}$$

## Math on

- Sand cone method
- Core cutter method

- ⊙ Relative Compaction
- ⊙ Relative Density

<u>Mould Volume</u>	<u>w</u>	<u>Bulk density</u>
$\frac{1}{30}$	7%	1.73 g/cm <sup>3</sup>
$\frac{1}{20}$	10%	1.89 g/cm <sup>3</sup>
$\frac{1}{30}$	13%	1.95 g/cm <sup>3</sup>

① calculate compaction parameter

$$\rho_d = \frac{\rho}{1+w} = \frac{1.73}{1+0.07} = \boxed{\quad}$$

② For 20% water content calculate zero air void line.

For zero void,  $s=1$

$$\rho_d = \frac{G_s \rho_w}{1 + \frac{w G_s}{s}}$$

$$\rho_d = \frac{G_s \rho_w}{1 + w G_s}$$

$$\rho_d = \text{---}$$

2005, 2006, 2009, 2015

Math

The relative compaction of a sand in the field is 95%. The max. and min. dry unit weight of sand are

$$\gamma_{d(\max)} = 17 \text{ kN/m}^3, \gamma_{d(\min)} = 15 \text{ kN/m}^3 \text{ for}$$

the field condition, determine (i) dry unit weight (ii) relative density of compaction

(iii) moist unit weight of a moisture content of 10%.

Soln:

(i)

$$R (\%) = \frac{\gamma_{d(\text{field})}}{\gamma_{d(\max)}} \times 100$$

$$\Rightarrow 95 = \frac{\gamma_{d(\text{field})}}{17} \times 100$$

$$\Rightarrow \gamma_{d(\text{field})} = 16.15 \text{ kN/m}^3$$

(ii) Relative density of compaction

$$D_{rc} = \left( \frac{\gamma_{d(\text{field})} - \gamma_{d(\min)}}{\gamma_{d(\max)} - \gamma_{d(\min)}} \right) \times \frac{\gamma_{d(\max)}}{\gamma_{d(\text{field})}}$$

$$= \frac{16.15 - 15}{17 - 15} \times \frac{17}{16.15}$$

$$= 0.6062$$

(14)

$$\eta_d = \frac{\gamma}{1+W}$$

$$\Rightarrow 16.15 = \frac{\gamma}{1+0.1}$$

$$\Rightarrow \gamma = 16.15 \times 1.1 = 17.765 \text{ kN/m}^3$$

[12.14]

Math

The weight of sand used to fill test hole and funnel of sand cone device is 859g and weight of sand to fill the funnel is 321.0gm. The density of sand is found to be 1.549 g/cm<sup>3</sup>. The weight of the soil from the test hole is 739g and the moisture content is 15%. Calculate the dry density and weight of the compacted soil.

Sol<sup>n</sup>: weight of sand fill the hole =  $(859 - 321) \text{ g}$   
 $= 538 \text{ g}$

$$\text{Volume of test hole} = \frac{538}{1.549} = 347.96582$$

Moist density of compacted soil,

$$e = \frac{7399}{1305 \cdot 282} = 1.3946$$

$$\rho_d = \frac{e}{H_w} = \frac{1.3946}{H_{0.15}}$$

$$= 1.2126 \text{ g/cm}^3$$

$$\rho_d' = \rho_d \times g$$

$$= 1.2126 \times \frac{1}{1000} \times 9.81$$

$$= 1.189 \times 10^{-2} \text{ N/cm}^3$$

$$= 11.8965 \text{ kN/m}^3$$

[2020]

3(e)

$$\gamma_{d \max} = 19 \text{ kN/m}^3$$

$$D_{rc} = 80\%$$

$$\gamma_{d \min} = 17 \text{ kN/m}^3$$

$$w = 15\%$$

$$\gamma_{\text{field}} = ?$$

Soln:

$$R_0 = \frac{\gamma_{d \min}}{\gamma_{d \max}} = \frac{17}{19} = 0.8947$$

$$R = \frac{R_0}{1 - D_{rc}(1 - R_0)}$$

$$= \frac{0.8947}{1 - 0.8(1 - 0.8947)} = 0.9770$$

$$R = \frac{\gamma_{\text{field}}}{\gamma_{\max}}$$

$$0.9770 = \frac{\gamma_{\text{field}}}{19}$$

$$\gamma_{\text{field}} = 0.977 \times 19$$

$$= 18.56 \text{ kN/m}^3$$

Math [0716]

[Q.2]

$$G_{ES} = 2.70$$

$$S = 00\%$$

$$\eta_{dmax} = 1.80 \text{ g/cm}^3$$

$$\omega = 0.15\%$$

$$\eta_d = \frac{G_{ES} \eta_w}{1 + \frac{G_{ES} \omega}{S}}$$
$$= \frac{2.7 \times 1}{1 + \frac{2.7 \times 0.15}{0.9}}$$

$$= 1.8620$$

Math [2099]

[Q.2(c)]

$$e_{max} = \frac{G_{ES} \eta_w}{\eta_{dmax}} - 1$$
$$= \frac{2.66}{1.8} - 1$$

$$= 0.4778$$

$$S = \frac{\omega G_{ES}}{e_{max}} = \frac{0.15 \times 2.66}{0.4778} = 0.835\%$$

$$n = \frac{c}{e \cdot 11}$$

$$\frac{0.4778}{0.4778 \cdot 11}$$

$$n = 0.3030$$